



INDUSTRIAL SECURITY DOORS LTD
MAINTENACE PROCEDURE GUIDELINES

ROLLING SHUTTERS

1.0 THE CONTRACT

The contract includes for oiling and greasing all working parts, adjusting all clearances as necessary, cleaning out all bottom tracks and all minor adjustments and repairs which can be dealt with other than by dismantling the shutter or any part thereof.

2.0 ENDPLATES AND BARREL

- 2.1 Check all fixings are secure.
- 2.2 Check for correct barrel spring tension.
- 2.3 Check gear / chain drives for wear and alignment.
- 2.4 Check canopy / facia are secure.

3.0 GUIDE SECTIONS

- 3.1 Check for alignment
- 3.2 Check for correct running tolerances
- 3.3 Check lock systems (where fitted)

4.0 SHUTTER CURTAIN

- 4.1 Check endlocks are secure.
- 4.2 Check bottom rail fixings are secure
- 4.3 Check weather seal is secure (where fitted)

5.0 LUBRICATION

- 5.1 Grease and oil all moving parts
- 5.2 Clean off any excess grease or oil from shutter.